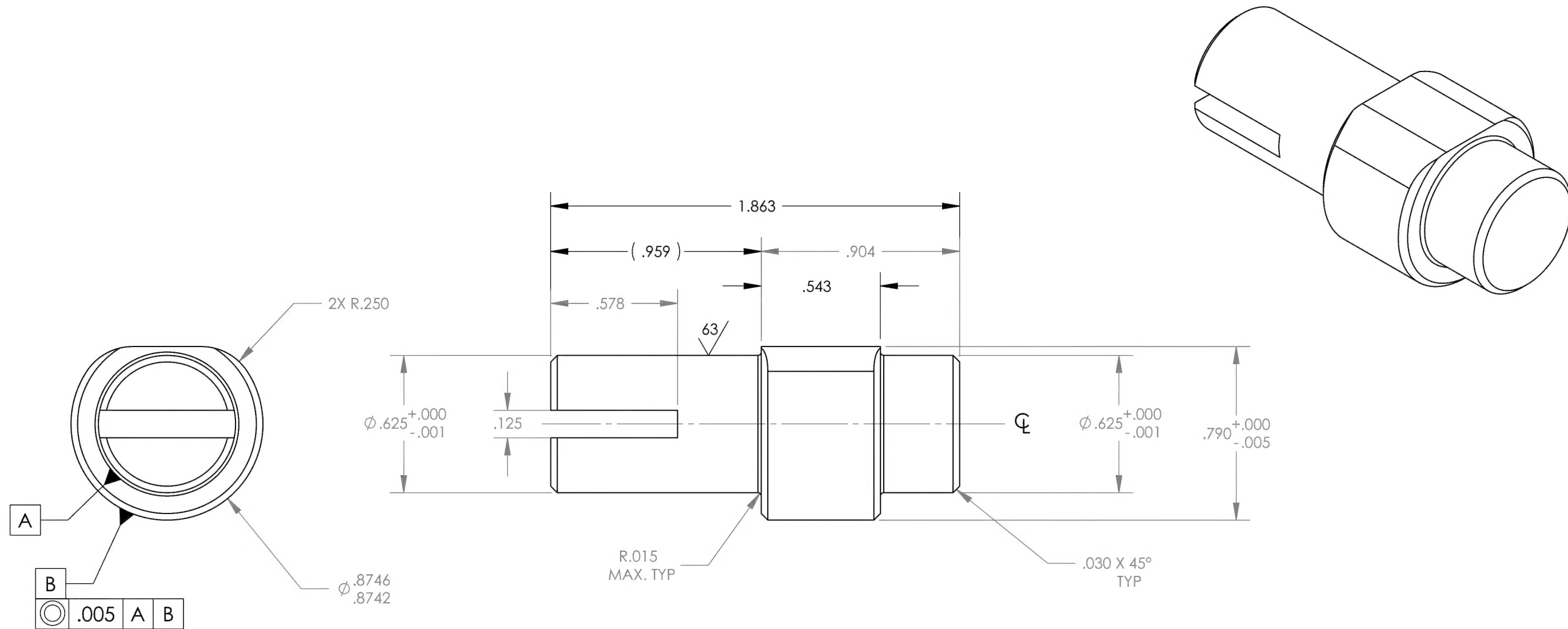


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
6	CH'D DIMENSIONS FROM R.4375 +.0000 -.0005 TO Ø.8746 -.8742, CH'D TOLERANCE FOR Ø.790 + / -.005 TO Ø.790 +.000 / -.005	8/8/2012	RJC	SE



NOTE:
NICKEL PLATE AFTER PART HAS BEEN
ASSEMBLED WITH LOAD BEAM C3-4-4.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			4-2	1	TRUNNION	4140 Q&T	Ø7/8/ X 2	

RED BARN MACHINE		
TITLE TRUNNION		
DWG NO. C3-4-2		REV 6
MAT'L 4140 Q&T		DRAWN BY: APICAL INDUSTRIES
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32		HEAT TREAT
.XX ± .01 ANGLES ± 5°		FINISH NICKEL PLATE
.X ± .1		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
SCALE 2:1	DATE 10/31/2001	SHEET 1 OF 1